PRODUCT SPECIFICATION





- < >> Preliminary Specification
- < ◆> Finally Specification

	CUSTOMER'S APPROVAL					
CUSTOMER:	CUSTOMER:					
SIG	NATURE:	DATE:				

APPROVED	PM	PD	PREPARED
BY	REVIEWED	REVIEWED	BY
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knitter-switch

Revision History

Revision	Date	Originator	Detail	Remarks
1.0	2024.04.26	DFG	Initial Release	
1.1	2025.02.26	LL	Modify Outline Drawing(A)	P17

Table of Contents

No. Item	Page
1. Module Parameter	4
2. Absolute Maximum Ratings	4
3. Interface Pins Definition	5
4. Optics & Electrical Characteristics	6
4.1. Optics Characteristics	6
4.2. DC Characteristics	6
4.3. INTERFACE TIMING CHART	7
5. Outgoing Quality Control Specifications	9
5.1. Environment Required	9
5.2. Sampling Plan	9
5.3. Criteria & Acceptable Quality Level	9
6. Reliability Specification	13
6.1. Contents of Reliability Tests	13
6.2. Failure Check Standard	13
7. Precautions When Using These OLED Display Modules	14
7.1. Handling Precautions	14
7.2. Storage Precautions	15
7.3. Designing Precautions	15
7.4. Precautions when disposing of the OLED display modules	15
7.5. Other Precautions	16
7.6. Warranty	16
8. Outline Drawing	17

1. Module Parameter

Features	Details	Unit
Display Size(Diagonal)	1.29"	
Resolution	128 x 96	Pixels
Module Outline	33 (H) x 39.8 (V) x 1.21(T) (Note1)	mm
Active Area	26.279(H) x19.708(V)	mm
Pixel Size	205.3 (H) x 205.3 (V)	um
Interface	8/16/18 bits 6800-series parallel interface 8/16/18 bits 8080-series parallel interface Serial Peripheral Interface	
With or without touch panel	Without	
Driver IC	SSD1351UR1	-
Display color	262K color and 65K colors	
Weight	TBD	g

Note 1: Exclusive hooks, posts, FFC/FPC tail etc.

2. Absolute Maximum Ratings

Parameter	Symbol	Min	Max	Unit	Notes
Supply Voltage for Display	VCC	8	21	V	
Supply Voltage	VCI	-0.3	4	V	
Operating Temperature	T _{OP}	-40	70	°C	
Storage Temperature	T _{STG}	-40	85	°C	
Life Time (90 cd/m²)		11000	-	hour	(1)
Life Time (80 cd/m²)		12000	-	hour	(2)

Note:

(A) Under Vcc = 15V, Ta = 25° C, 50% RH.

(B) Life time is defined the amount of time when the luminance has decayed to less than 50% of the initial measured luminance.

(1) Setting of 90 cd/m2:

- Master contrast setting : 0x07

Frame rate: 105HzDuty setting: 1/96(2) Setting of 80 cd/m2:

- Master contrast setting: 0x06

Frame rate : 105HzDuty setting : 1/96

3. Interface Pins Definition

No.	Symbol	Function		
1	NC	No connection		
2	VCC	Power supply for panel driving voltage		
3	VCOMH	Voltage Output High Level for COM Signal		
4	VDDIO	Power supply for interface logic level		
5	VSL	This is segment voltage reference pin		
6	D17			
~	~	These pins are bi-directional data bus connecting to the MCU data bus		
23	D0	7		
24	E	8080:data read enable pin; 6800:Read/Write enable pin		
25	R/W#	8080:data write enable pin: 6800:read/Write enable pin		
26	BS0	Interface select pin		
27	BS1	Interface select pin		
28	NC	No connection		
29	CS#	Chip Select		
30	D/C#	H: Data L:Command		
31	RES#	Hardware Reset pin		
32	IREF	A resistor should be connected between this pin and VSS		
33	VDD	Power supply pin for core logic operation		
34	NC	No connection		
35	NC	No connection		
36	VCI	Digital voltage power supply		
37	NC	No connection		
38	VSS	Ground		
39	NC	No connection		

4. Optics & Electrical Characteristics

4.1. Optics Characteristics

Characteristics	Symbol	Conditions	Min	Тур	Max	Unit
Luminance	Lbr		70	90	-	cd/m2
	(x)	015 4004	0.24	0.28	0.32	
C.I.E. (White)	(y)	C.I.E. 1931	0.28	0.32	0.36	
Dark Room Contrast	CR		2000:1	-	-	
Viewing Angle			160	-	-	degree

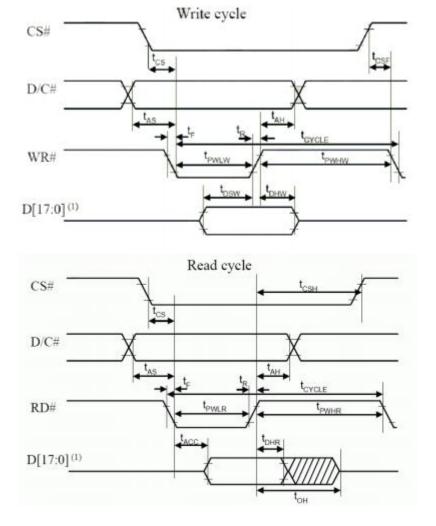
4.2. DC Characteristics

Characteristics	Symbol	Min	Тур	Max	Unit
Analog power supply	VCC	14.5	15	15.5	V
Digital power supply	VCI	2.4	2.7	3.5	V
Logic power supply	VDDIO	1.65	1.8	VCI	
Operating Current for VCI	ICI	-	60	70	μΑ
Operating Current for VCC	ICC	-	1.25	1.4	mA
High Level Input	VIH	0.8×VDDIO	-	VDDIO	V
Low Level Input	VIL	0	-	0.2×VDDIO	V
High Level Output	VOH	0.9×VDDIO	-	VDDIO	V
Low Level Output	VOL	0	-	0.1×VDDIO	V

4.3. INTERFACE TIMING CHART

4.3.1. 8080-Series MCU Parallel Interface Timing Characteristics

Symbol	Parameter	Min	Тур	Max	Unit
tcycle	Clock Cycle Time	300		- 1	ns
t _{AS}	Address Setup Time	10	-	192	ns
t _{AH}	Address Hold Time	0		- 05	ns
t _{DSW}	Write Data Setup Time	40		S2	ns
t _{DHW}	Write Data Hold Time	7			ns
tDHR	Read Data Hold Time	20		- 25	ns
toH	Output Disable Time			70	ns
t _{ACC}	Access Time			140	ns
tpwlR	Read Low Time	150	0.50	0 s s	ns
tpwLw	Write Low Time	60		-	ns
t _{PWHR}	Read High Time	60	370		ns
tpwnw	Write High Time	60		-	ns
t _R	Rise Time	-	90	15	ns
t _F	Fall Time			15	ns
tcs	Chip select setup time	0	-	- Si	ns
t _{CSH}	Chip select hold time to read signal	0	•		ns
t _{CSF}	Chip select hold time	20	10.00 H	le se	ns



Note

(1) when 8 bit used: D[7:0] instead; when 16 bit used: [15:0] instead; when 18 bit used: D[17:0] instead.

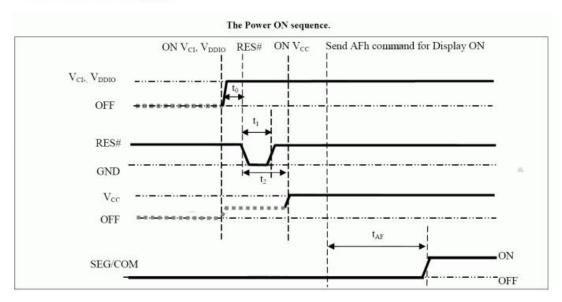
4.3.2. Power ON/OFF Sequence

Power ON sequence:

- 1. Power ON V_{CI}, V_{DDIO}.
- 2. After V_{CI}, V_{DDIO} become stable, set wait time at least 1ms (t₀) for internal V_{DD} become stable. Then set RES# pin LOW (logic low) for at least 2us (t₁) (4) and then HIGH (logic high).

3. After set RES# pin LOW (logic low), wait for at least 2us (t2). Then Power ON V_{CC}.(1)

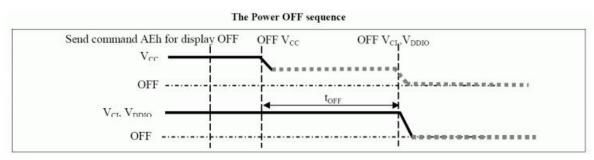
4. After V_{CC} become stable, send command AFh for display ON. SEG/COM will be ON after 200ms(t_{AF}).



Power OFF sequence:

Send command AEh for display OFF.
 Power OFF V_{CC}. (1), (2)

3. Wait for toff. Power OFF VcI, VDDIO. (where Minimum toff=80ms (3), Typical $t_{OFF}=100ms$



- (1) Since an ESD protection circuit is connected between Vci, Vbbio and Vcc, Vcc becomes lower than Vci whenever Vci, VDDio is ON and Vcc is OFF as shown in the dotted line of Vcc in above
- (2) Vcc should be kept float (disable) when it is OFF.
- (3) Vci, VDDio should not be Power OFF before Vcc Power OFF.
- (4) The register values are reset after t1.
- (5) Power pins (VDD, VCC) can never be pulled to ground under any circumstance.

5. Outgoing Quality Control Specifications

5.1. Environment Required

Customer's test & measurement are required to be conducted under the following conditions:

Temperature: $23 \pm 5^{\circ}\text{C}$ Humidity: $55 \pm 15^{\circ}\text{RH}$

Fluorescent Lamp: 30W

Distance between the Panel & Lamp: ≥ 50cm

Distance between the Panel & Eyes of the Inspector: ≥ 30cm

Finger glove (or finger cover) must be worn by the inspector.

Inspection table or jig must be anti-electrostatic.

5.2. Sampling Plan

Level II, Normal Inspection, Single Sampling, MIL-STD-105E

5.3. Criteria & Acceptable Quality Level

Partition	AQL	Definition
Major	0.65	Defects in Pattern Check (Display On)
Minor	1.0	Defects in Cosmetic Check (Display Off)

5.3.1. Cosmetic Check (Display Off) in Non-Active Area

Check Item	Classification	Criteria
Panel General Chipping	Minor	X > 6 mm (Along with Edge) Y > 1 mm (Perpendicular to edge)

Panel Crack	Minor	Any crack is not allowable.
Copper Exposed (Even Pin or Film)	Minor	Not Allowable by Naked Eye Inspection
Film or Trace Damage	Minor	· · · · · · · · · · · · · · · · · · ·
Terminal Lead Prober Mark	Acceptable	
Glue or Contamination on Pin (Couldn't Be Removed by Alcohol)	Minor	
Ink Marking on Back Side of panel (Exclude on Film)	Acceptable	Ignore for Any

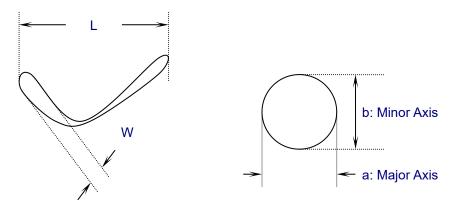
5.3.2. Cosmetic Check (Display Off) in Active Area

It is recommended to execute in clear room environment (class 10k) if actual in necessary.

Check Item	Classification	Criteria	
Any Dirt & Scratch on Polarizer's Protective Film	Acceptable	Ignore for not Affect the Polarizer	
Scratches, Fiber, Line-Shape Defect (On Polarizer)	Minor	$W \le 0.1$ Ignore $W > 0.1$ $L \le 2$ $n \le 1$ $L > 2$ $n = 0$	
Dirt, Black Spot, Foreign Material, (On Polarizer)	Minor	$\Phi \le 0.1$ Ignore $0.1 < \Phi \le 0.25$ $n \le 1$ $0.25 < \Phi$ $n = 0$	
Dent, Bubbles, White spot (Any Transparent Spot on Polarizer)	Minor	Φ ≤ 0.5 → Ignore if no Influence on Display 0.5 < Φ n = 0	
Fingerprint, Flow Mark (On Polarizer)	Minor	Not Allowable	

Note 1: Protective film should not be tear off when cosmetic check.

Note 2: Definition of W & L & Φ (Unit: mm): Φ = (a + b) / 2



5.3.3. Pattern Check (Display On) in Active Area

Check Item	Classification	Criteria
No Display	Major	
Missing Line	Major	
Pixel Short	Major	
Darker Pixel	Major	
Wrong Display	Major	
Un-uniform	Major	

6. Reliability Specification

6.1. Contents of Reliability Tests

No	ltem	Condition	Quantity
1	High Temperature Operating	70℃ , 96Hrs	2
2	Low Temperature Operating	-40℃, 96Hrs	2
3	High Humidity (Operation)	65℃, 90%RH, 96Hrs	2
4	High Temperature Storage	85℃, 96Hrs	2
5	Low Temperature Storage	-40℃, 96Hrs	2
6	Thermal Cycling Test	-40℃, 30min ~ 85℃, 30min, 20 cycles.	2
7	Electrical Static Discharge	Air:±8kV, 10 times(Non-operation)	2

Note1. The samples used for the above tests do not include polarizer.

Note2. No moisture condensation is observed during tests.

6.2. Failure Check Standard

After the completion of the described reliability test, the samples were left at room temperature for 2 hrs prior to conducting the failure test at $23\pm5^{\circ}$ C; $55\pm15\%$ RH.

7. Precautions When Using These OLED Display Modules

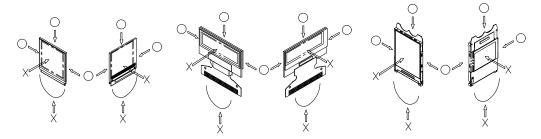
7.1. Handling Precautions

- 1) Since the display panel is being made of glass, do not apply mechanical impacts such us dropping from a high position.
- 2) If the display panel is broken by some accident and the internal organic substance leaks out, be careful not to inhale nor lick the organic substance.
- 3) If pressure is applied to the display surface or its neighborhood of the OLED display module, the cell structure may be damaged and be careful not to apply pressure to these sections.
- 4) The polarizer covering the surface of the OLED display module is soft and easily scratched. Please be careful when handling the OLED display module.
- 5) When the surface of the polarizer of the OLED display module has soil, clean the surface. It takes advantage of by using following adhesion tape.
 - * Scotch Mending Tape No. 810 or an equivalent

Never try to breathe upon the soiled surface nor wipe the surface using cloth containing solvent such as ethyl alcohol, since the surface of the polarizer will become cloudy.

Also, pay attention that the following liquid and solvent may spoil the polarizer:

- * Water
- * Ketone
- * Aromatic Solvents
- 6) Hold OLED display module very carefully when placing OLED display module into the system housing. Do not apply excessive stress or pressure to OLED display module. And, do not over bend the film with electrode pattern layouts. These stresses will influence the display performance. Also, secure sufficient rigidity for the outer cases.



- 7) Do not apply stress to the driver IC and the surrounding molded sections.
- 8) Do not disassemble nor modify the OLED display module.
- 9) Do not apply input signals while the logic power is off.
- 10) Pay sufficient attention to the working environments when handing OLED display modules to prevent occurrence of element breakage accidents by static electricity.
 - * Be sure to make human body grounding when handling OLED display modules.
 - * Be sure to ground tools to use or assembly such as soldering irons.
 - * To suppress generation of static electricity, avoid carrying out assembly work under dry environments.
 - * Protective film is being applied to the surface of the display panel of the OLED display module. Be careful since static electricity may be generated when exfoliating the protective film.
- 11) Protection film is being applied to the surface of the display panel and removes the

- protection film before assembling it. At this time, if the OLED display module has been stored for a long period of time, residue adhesive material of the protection film may remain on the surface of the display panel after removed of the film. In such case, remove the residue material by the method introduced in the above Section 5).
- 12) If electric current is applied when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful to avoid the above.

7.2. Storage Precautions

- 1) When storing OLED display modules, put them in static electricity preventive bags avoiding exposure to direct sun light nor to lights of fluorescent lamps. and, also, avoiding high temperature and high humidity environment or low temperature (less than 0 ° C) environments. (We recommend you to store these modules in the packaged state when they were shipped from Newvision technology Co.,Ltd.)
 - At that time, be careful not to let water drops adhere to the packages or bags nor let dewing occur with them.
- 2) If electric current is applied when water drops are adhering to the surface of the OLED display module, when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful about the above.

7.3. Designing Precautions

- 1) The absolute maximum ratings are the ratings which cannot be exceeded for OLED display module, and if these values are exceeded, panel damage may be happen.
- 2) To prevent occurrence of malfunctioning by noise, pay attention to satisfy the V_{IL} and V_{IH} specifications and, at the same time, to make the signal line cable as short as possible.
- 3) We recommend you to install excess current preventive unit (fuses, etc.) to the power circuit (V_{DD}) . (Recommend value: 0.5A)
- 4) Pay sufficient attention to avoid occurrence of mutual noise interference with the neighboring devices.
- 5) As for EMI, take necessary measures on the equipment side basically.
- 6) When fastening the OLED display module, fasten the external plastic housing section.
- 7) If power supply to the OLED display module is forcibly shut down by such errors as taking out the main battery while the OLED display panel is in operation, we cannot guarantee the quality of this OLED display module.
- 8) The electric potential to be connected to the rear face of the IC chip should be as follows: SSD1316
 - *Connection (contact) to any other potential than the above may lead to rupture of the IC.

7.4. Precautions when disposing of the OLED display modules

Request the qualified companies to handle industrial wastes when disposing of the OLED display modules. Or, when burning them, be sure to observe the environmental and hygienic laws and regulations.

7.5. Other Precautions

- 1) When an OLED display module is operated for a long of time with fixed pattern may remain as an after image or slight contrast deviation may occur.
 - Nonetheless, if the operation is interrupted and left unused for a while, normal state can be restored. Also, there will be no problem in the reliability of the module.
- To protect OLED display modules from performance drops by static electricity rapture, etc., do not touch the following sections whenever possible while handling the OLED display modules.
 - * Pins and electrodes
 - * Pattern layouts such as the FPC
- 3) With this OLED display module, the OLED driver is being exposed. Generally speaking, semiconductor elements change their characteristics when light is radiated according to the principle of the solar battery. Consequently, if this OLED driver is exposed to light, malfunctioning may occur.
 - * Design the product and installation method so that the OLED driver may be shielded from light in actual usage.
 - * Design the product and installation method so that the OLED driver may be shielded from light during the inspection processes.
- 4) Although this OLED display module stores the operation state data by the commands and the indication data, when excessive external noise, etc. enters into the module, the internal status may be changed. It therefore is necessary to take appropriate measures to suppress noise generation or to protect from influences of noise on the system design.
- 5) We recommend you to construct its software to make periodical refreshment of the operation statuses (re-setting of the commands and re-transference of the display data) to cope with catastrophic noise.

7.6. Warranty

The warranty period shall last twelve months from the date of delivery. Buyer shall be completed to assemble all the processes within the effective twelve months. We shall be liable for replacing any products which contain defective material or process which do not conform to the product specification, applicable drawings and specifications during the warranty period. All products must be preserved, handled and appearance to permit efficient handling during warranty period. The warranty coverage would be exclusive while the returned goods are out of the terms above.

8. Outline Drawing

